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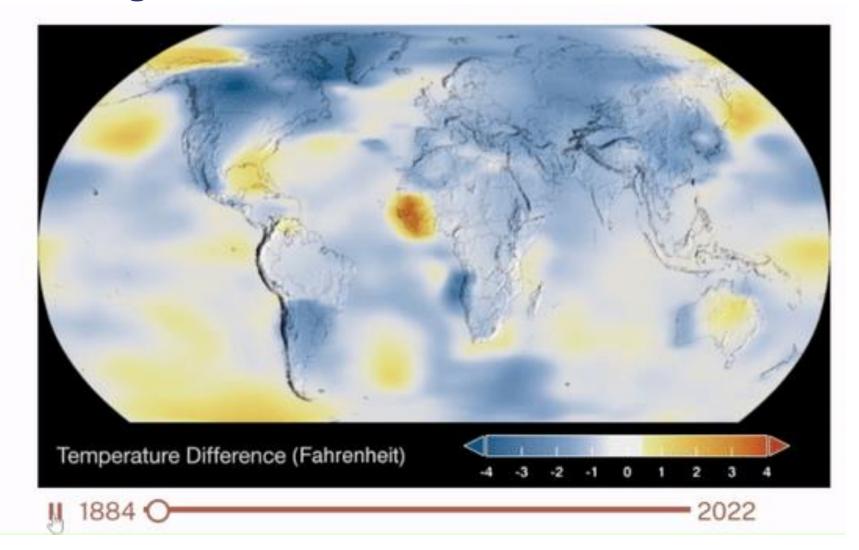
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Climate Change





Climate Change: Global Impact









The number of climate-related disasters has tripled in the last 30 years *

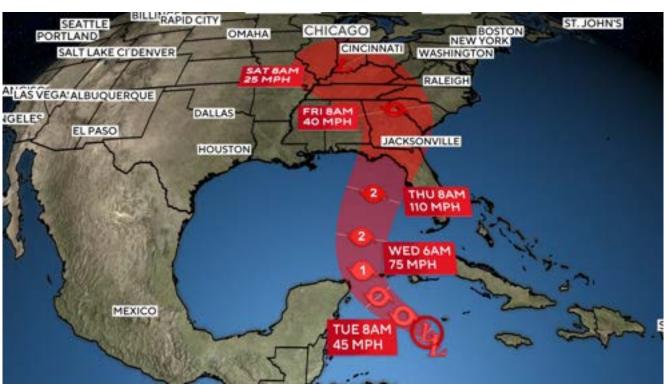
Rate of global sealevel rise was 2.5 times faster than all of the 20th century between 2006 and 2016 *.

Drought in Africa: More than 45 million people are struggling to find enough food across 14 countries will in 2019 §. Damages from the 2019-2020
Australian wildfires cost \$110 billion cost ¥.



Climate Change: U.S. Impact

- Since 1980, 396 weather and climate disasters where overall damages exceeded \$1B
- Total cost is approx. \$2.78 trillion (~\$63.2B per year)
- New annual record of 28 events in 2023





Source: NOAA National Centers for Environmental Information



Climate Change: U.S. Impact

- World produces 37.4 billion metric tons of CO2e each year worldwide in 2023.
- US emissions of GHGs in 2022 amounted to 6.343 billion metric tons.
- Transportation industry is responsible for the highest share (28%) of GHG in U.S.
- Global framework to reduce risks and the impacts of climate change by limiting global warming to well below 2° C and pursuing efforts to limit it to 1.5° C.
- U.S. is committed to reduce greenhouse emissions by 26%-28% below 2005 levels by 2025.



Concrete

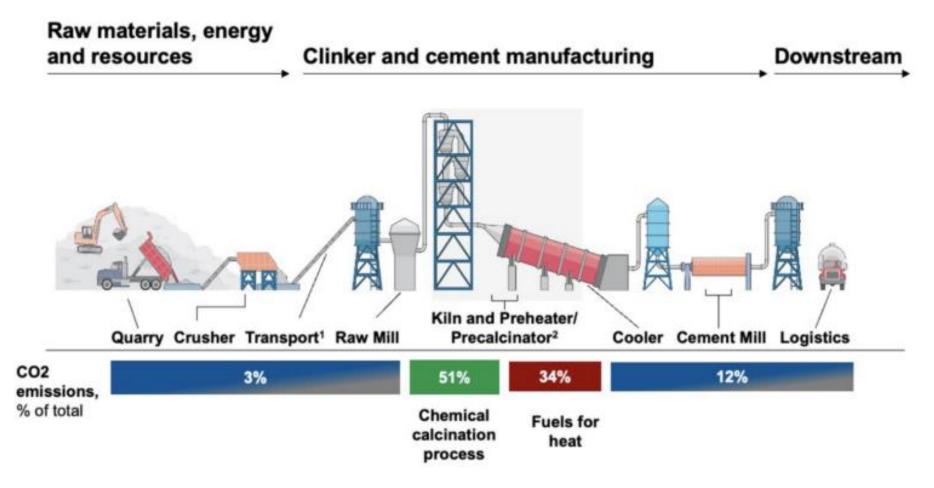
- Concrete is the second most widely used material after water.
- Global annual production is 494 billion cubic feet.
- The concrete produced annually could pave a one-lane road halfway to Mars.
- Cement is, of course, a key ingredient of concrete.





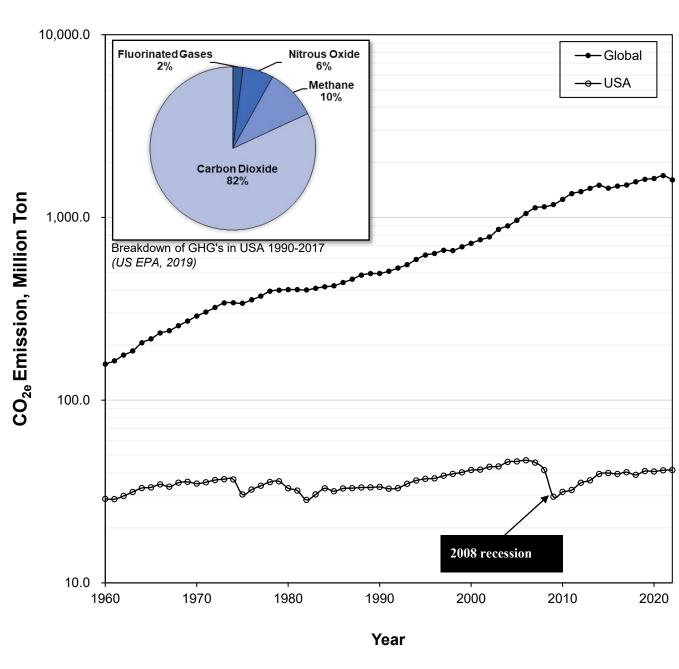
Greenhouse Gases: Cement

Cement accounts for 8% of CO₂ emissions on the global level



Greenhouse Gases: Cement

- CO2e concentration has been steadily increasing since the 1960s.
- Major greenhouse gases: CO2, methane, and nitrous oxide
- CO2e traps heat in the atmosphere, leading to global warming.





Supplementary Cementitious Materials (SCMs)



Challenge

- Reduce CO2 emissions at the same time as meeting global demand.
- Global cement production will grow up to 23% by 2050.
- 10* gigatons of CO2 would need to be sequestered annually for the next 30 years to meet climate goals.





Biochar

- Biochar is a high carbon solid.
- Eco-friendly solution by converting waste materials.
- Produced through the pyrolysis of organic matter.
- Widely recognized for its ability to improve soil health.





Biochar: Sources





Biochar: Sizes

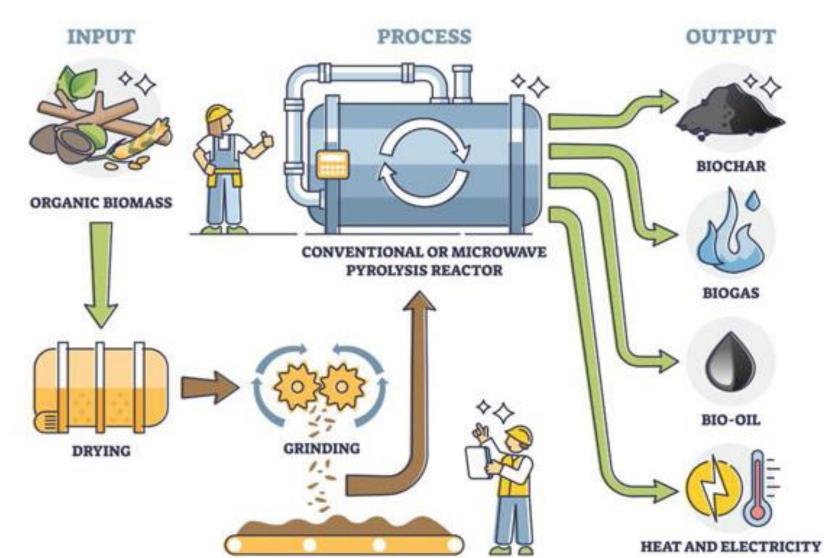
Mean particle size (cm) 0.985 0.6 0.35 0.2 < 0.1



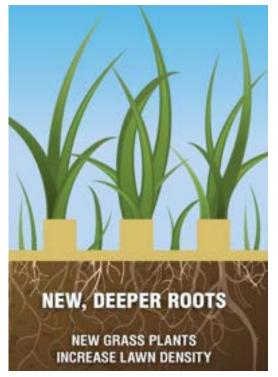


Biochar: Process

- •Wood, crop residues, or manure are used as the feedstock.
- Dried and ground into smaller pieces.
- Heated without oxygen (pyrolysis) at 300° C to 700° C.
- Pyrolysis creates biochar, plus bio-oil and biogas, which can be used for energy.



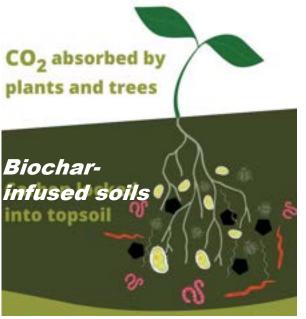
Biochar: Transportation Applications



Composting



Soil Stabilization





Water Treatment

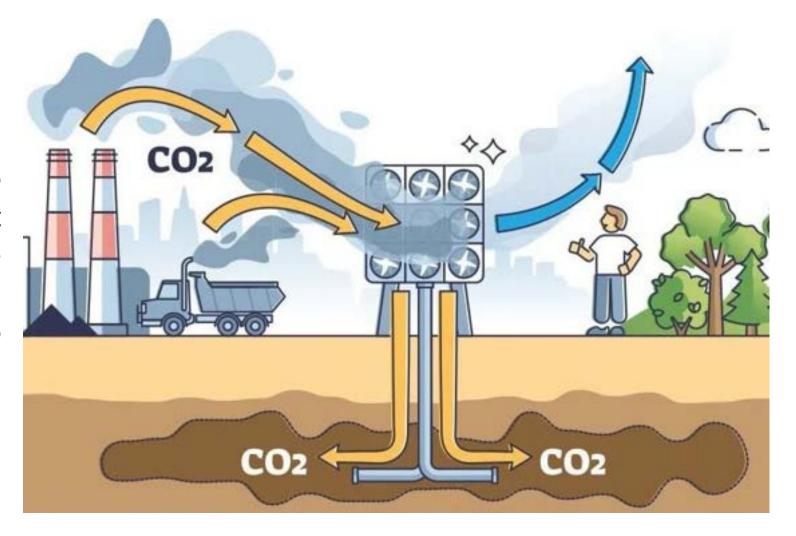


Biogas



Biochar: Carbon Capture

- Biochar serves as a carbon sink by absorbing carbon from the atmosphere.
- The biochar was able to suck up to 23% of its weight in carbon dioxide from the air while still reaching a strength comparable to ordinary cement.





Objectives

- Utilize of Biochar as a partial replacement for aggregates in concrete production.
- Assess the practical feasibility of biochar-incorporated concrete in realworld construction scenarios.
- Reduce the environmental footprint of concrete while maintaining or even enhancing its performance characteristics.

Mix Design



- NJDOT Compressive Strength Specifications
- A standard Class B concrete mixture was selected

| Table 903.03.06-3 Mix Design Requirements | | | | | | | | |
|--|---------|---------|---------|---------|-----------|-----------|--|--|
| | Class A | Class B | Class S | Class P | Class P-1 | Class P-2 | | |
| Class Design Strength ² (28 days, psi) | 4600 | 3700 | 2000 | 5500 | 6000 | 6500 | | |
| Verification Strength ² (28 days, psi) | 5400 | 4500 | - | 6000 | 6500 | 7000 | | |
| Maximum Water-Cement Ratio ³ (lb/lb) | 0.443 | 0.488 | 0.577 | 0.400 | 0.400 | 0.400 | | |
| Minimum Cement Content (lb/cy) | 611 | 564 | 658 | 1 | 1 | 1 | | |

According to PCI MNL-116.

Record all concrete test results to the nearest 10 psi.

When a Type F or G water-reducing, high range admixture is used as specified in <u>Table 903.03.06-1</u> and <u>Table 903.03.06-2</u>, reduce the maximum water-cement ratio by 0.043 for all classes of concrete except for Classes P, P-1, and P-2.



Base Mix (100% Portland Cement)

| Component | Units | Weight | Specific Gravity |
|-----------------------|---------|--------|------------------|
| Cement | lbs./CY | 660 | 3.15 |
| Fly Ash | lbs./CY | 0 | 2.50 |
| Coarse Aggregate | lbs./CY | 1719 | 3.01 |
| Normal Fine Aggregate | lbs./CY | 1390 | 2.636 |
| Biochar | lbs./CY | 0 | 1.16 |
| Water | lbs./CY | 320 | 1.00 |
| W/C | N/A | 0.48 | |

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Concrete Properties?

- (1) Workability
- (2) Air Content
- (3) Density
- (4) Strength

Replacement (weight, or Volume)?

- (1) Fine Aggregate
- (2) Cement (promising results not included in this presentation)

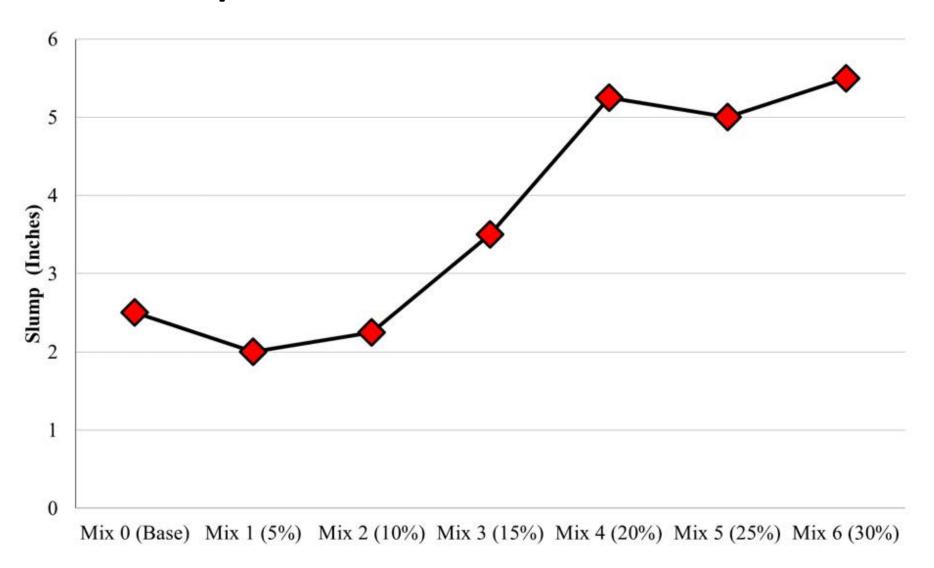


Fresh and Hardened Concrete Tests

| Parameter | Test Method | Material State |
|--|-----------------|----------------|
| Slump | ASTM C143/C143M | Fresh |
| Air Content | ASTM C231/C231M | |
| Density | ASTM C138 | |
| Compressive Strength at 7, 21, 28, and 56 days | ASTM C109/C109M | Hardened |

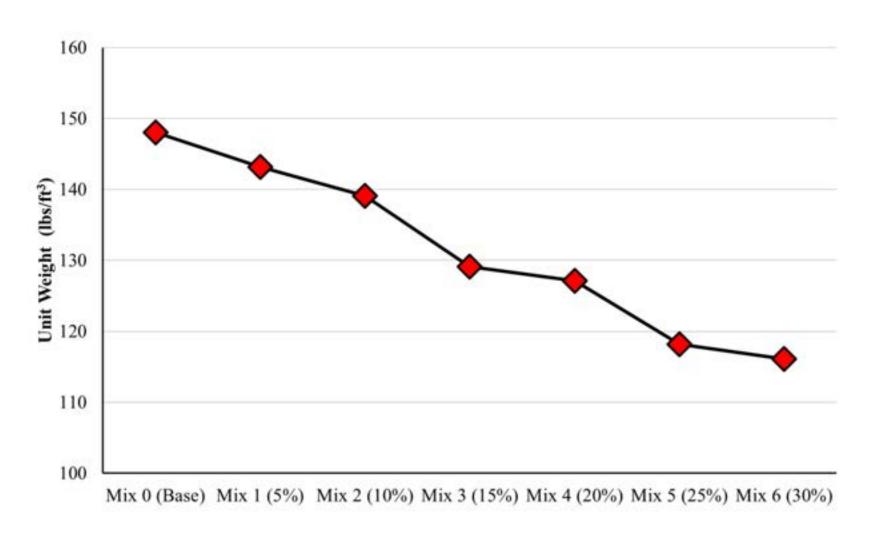


Test Results: Sump Test Results



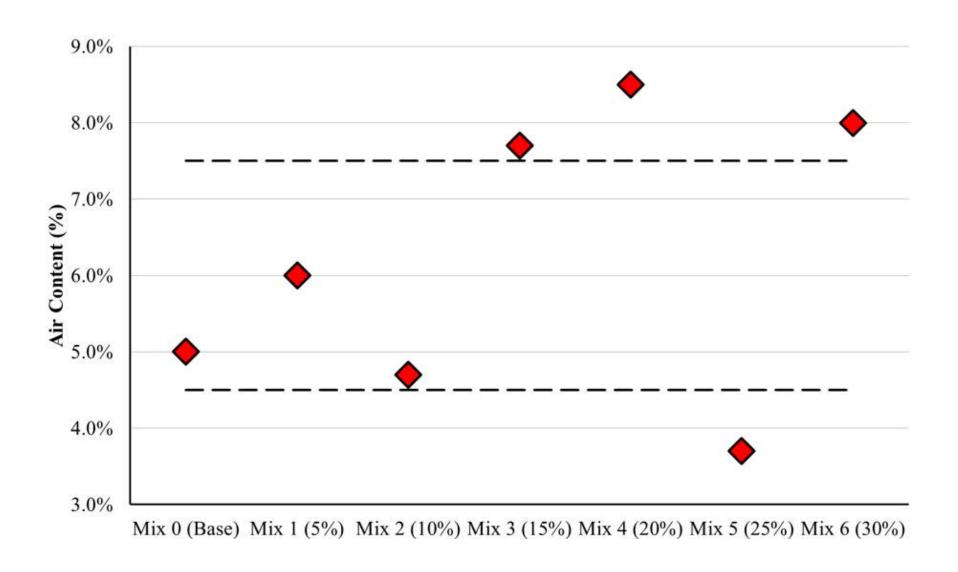


Test Results: Density



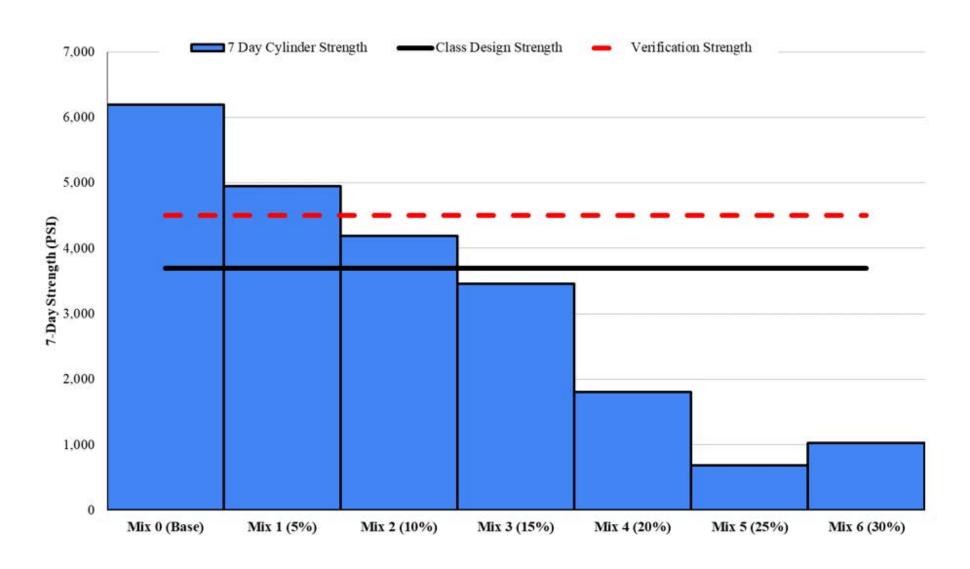


Test Results: Air Content Test Results



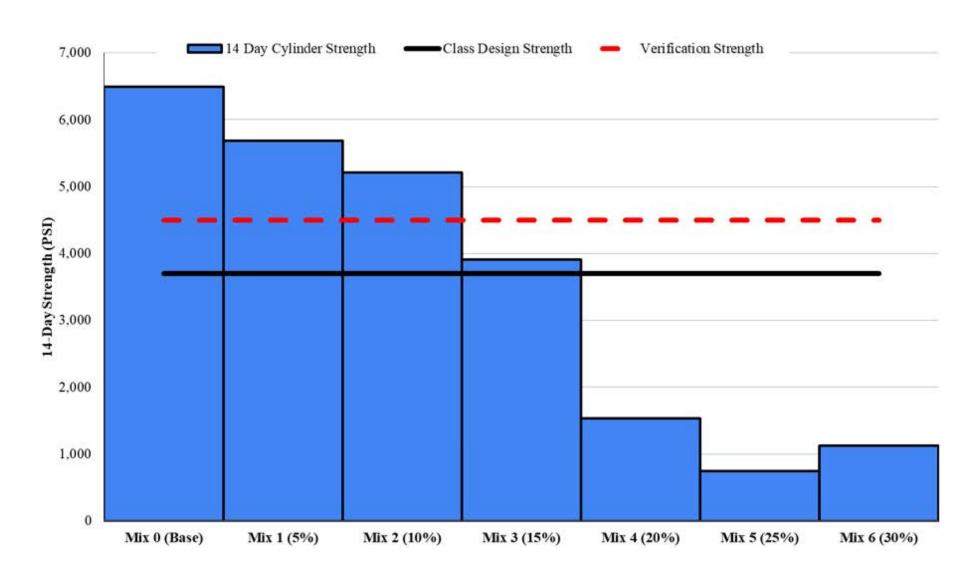


Test Results: 7-Day Compressive Strength



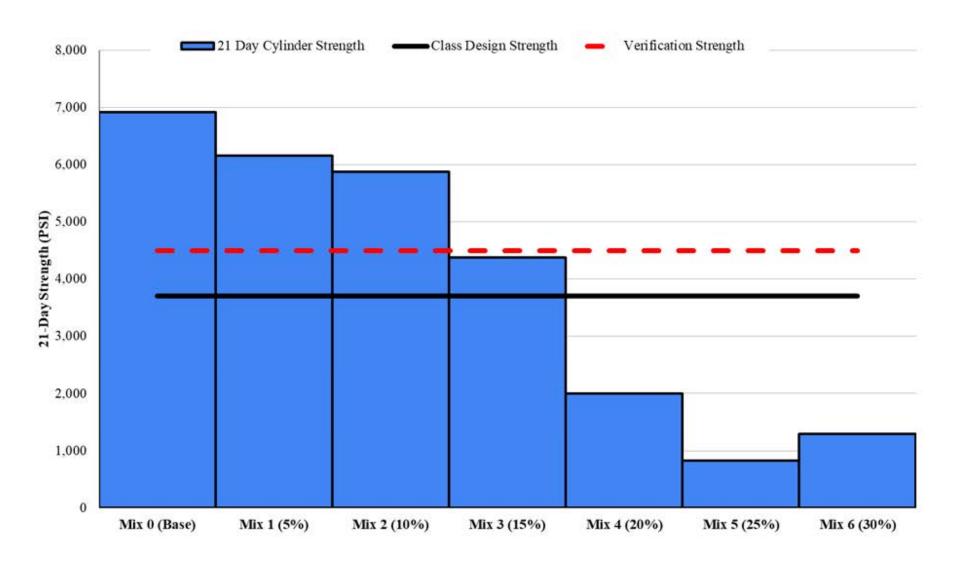


Test Results: 14-Day Compressive Strength



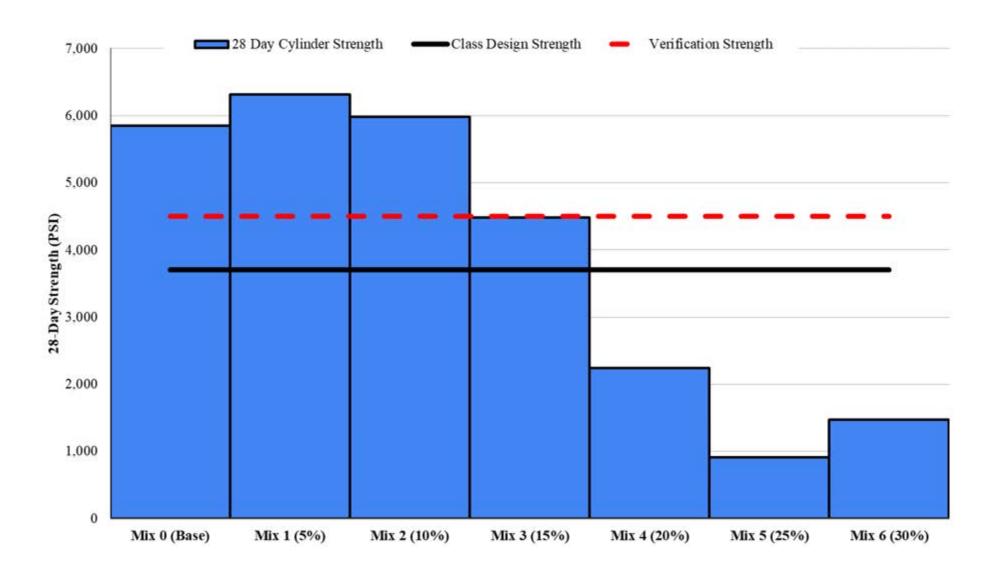


Test Results: 21-Day Compressive Strength



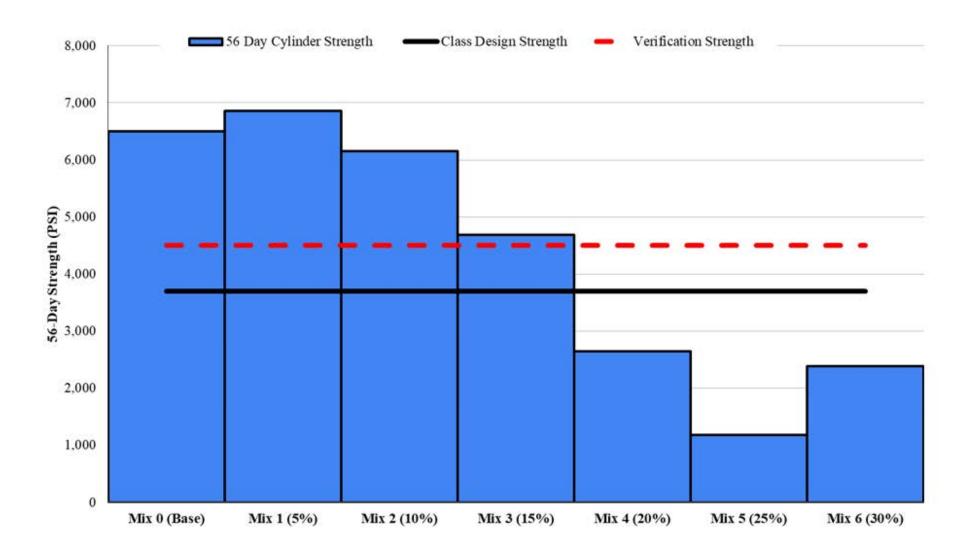


Test Results: 28-Day Compressive Strength



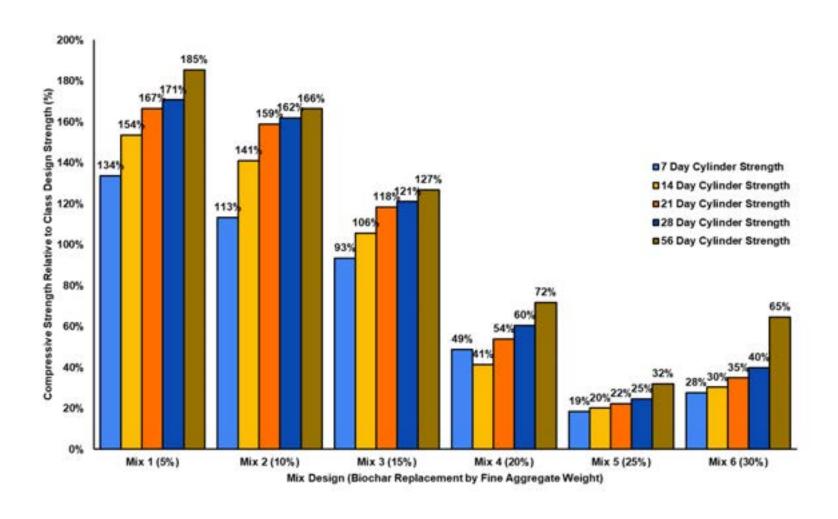


Test Results: 56-Day Compressive Strength





Test Results: Compressive Strength, comparison





Conclusion

- Biochar absorption varies due to material source differences, impacting uniformity.
- Biochar concentrations up to 15% as a fine aggregate replacement have met or exceeded strength requirements.
- High Biochar Content as Partial Replacement for Cement and Fine Aggregate has many lower strength applications (i.e. CLSM, nonstructural concrete)
- High-quality biochar (90%) and less fly ash produce lighter, stronger carbon-based concrete.



Conclusion

- Internal curing of biochar assisted the cement hydration process by absorbing and releasing water.
- A water reducer is recommended to counteract biochar's higher absorption rates.
- The higher biochar content and increased air content levels.

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In the Works

- (1) Cement Replacement (Fine Biochar)
- (2) Both Fine Aggregate and Cement Replacement
- (3) Environmental Life Cycle Assessment (LCA)
- (4) Durability Assessment of (1) and (2)

